The sensors **SEMIFLOW CO.65/xxxPI V2.0** – designed as clamp-on-sensors with inlay – detect the flow rate of liquids in plastic tubes of different diameters within a few milliseconds. The sensors have no contact to the medium or product and are suitable for applications in fields with strict hygienic standards e.g. the medical technology, biotechnology and pharmaceutical industry as well as chemical or semiconductor industry. Due to the current, frequency and switching outputs industrial dosing applications can be supported. The RS485 interface allows bus operation of up to 12 sensors in rough industrial environments. The **SEMIFLOW CO.65/xxxPI V2.0** sensors with complete built-in electronics can be installed in machines or apparatuses.

General sensor specification

Specification SEMIFLOW	Order-No.	Measuring channel Width | Width with inlay (see also technical drawings)	Standard Tubing OD	Dimensions (L x W x H)
CO.65/080PI V2.0	200 08 0024	8 mm | 6 mm	1/4“	44 x 44 x 34 mm
CO.65/120PI V2.0	200 08 0056	12 mm | 8.5 mm	3/8“	44 x 44 x 38 mm
CO.65/160PI V2.0	200 08 0052	16 mm | 12 mm	1/2“	44 x 56 x 41 mm
CO.65/190PI V2.0	200 08 0061	19.5 mm | 17.8 mm	3/4"	50 x 76 x 54 mm
CO.65/260PI V2.0	200 08 0039	26 mm | 23.4 mm	1“	50 x 76 x 60 mm
CO.65/340PI V2.0	200 08 0073	34 mm | 32 mm	1.32"	58 x 84 x 62 mm
CO.65/500PI V2.0	200 08 0098	50 mm | 45.4 mm	48.5 mm	70 x 116 x 75 mm
CO.65/630PI V2.0	200 08 0099	63 mm | 57.4 mm	61 mm	80 x 130 x 90 mm

Tubing properties

Defined by customer: Preferably PFA

To realize an acoustic coupling of the sensor, the customer specific tube is surrounded by a silicone inlay.

NOTE! For appropriate coupling the use of the silicone inlays is required.
Sensors are factory calibrated with silicone inlay and customer tubing.

Accuracy

Specification SEMIFLOW	Accuracy for water with standard flow rate and standard tubing, adjusted at 23 °C ± 2 K and 1 bar	
CO.65/080PI V2.0	< 800 ml/min: ± 16 ml/min	> 800 ml/min: ± 2 % *
CO.65/120PI V2.0	< 1 200 ml/min: ± 24 ml/min	> 1 200 ml/min: ± 2 % *
CO.65/160PI V2.0	< 1 600 ml/min: ± 32 ml/min	> 1 600 ml/min: ± 2 % *
CO.65/190PI V2.0	< 1 800 ml/min: ± 36 ml/min	> 1 800 ml/min: ± 2 % *
CO.65/260PI V2.0	< 4 000 ml/min: ± 80 ml/min	> 4 000 ml/min: ± 2 % *
CO.65/340PI V2.0	< 14 000 ml/min: ± 280 ml/min	> 14 000 ml/min: ± 2 % *
CO.65/500PI V2.0	< 16 000 ml/min: ± 480 ml/min	> 16 000 ml/min: ± 3 % *
CO.65/630PI V2.0	< 18 000 ml/min: ± 540 ml/min	> 18 000 ml/min: ± 3 % *

* of reading

Customized calibration is documented in the sensor calibration report.

Technical data

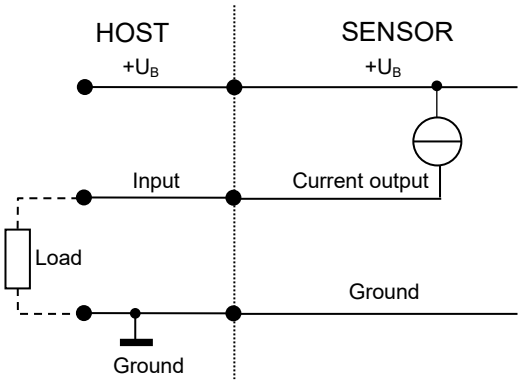
SEMIFLOW CO.65/080 V2.0 – Flow Sensor for liquids		
Measuring method	Ultrasound, two sections of measurements, dry coupling, silicone inlay	
Calibration	Sensors are factory calibrated for water at 23 °C ± 2 K, tube end depressurized; other calibration on request	
Mounting	Fixed installation with screws: 4 fixing holes	CO.65/080PI V2.0 … CO.65/160PI V2.0 M4, depth 8 mm
		CO.65/190PI V2.0 … CO.65/340PI V2.0 M6, depth 10 mm
		CO.65/500PI V2.0 … CO.65/630PI V2.0 M10, depth 12 mm
Media	Water or other acoustically transparent liquids	
Sensor materials	Channel: PMMA black; Inlay: silicone; Housing: PVCC grey; Screws: PA natural; Connector: PA black	
Operating voltage	12 ... 30 VDC, maximum ripple 10 %, protection against reverse-polarity	
Current consumption	Maximum 30 mA (with open current, frequency and switching output)	
Electrical connection	8-pin connector (Binder 720 male)	
Shielding	Required: Shield of cable has to be connected on side of machine	

Interfaces

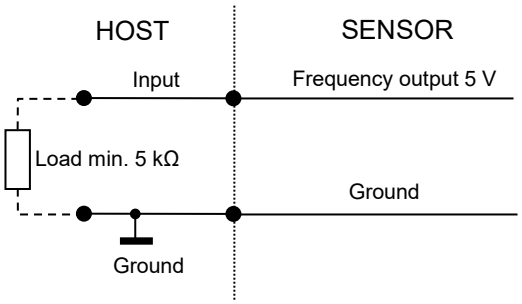
- Current output for flow rate: 0/4 … 20 mA
- Frequency output for flow rate: 0 … 20 kHz, 5 V digital
- RS485 interface: bus-capable
- Switching output: configurable as PNP / NPN / Push-Pull, 0 … 30 V
- Digital input

Current output for flow rate

⚠ **NOTE:** Load to GND. The max. load depends on the operating voltage: 12 V → 250 Ω, 15 V → 500 Ω, 24 V → 1 kΩ, 30 V → 1.2 kΩ



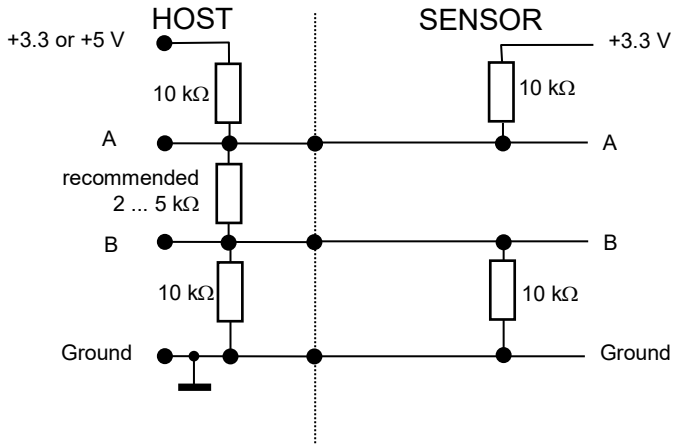
Frequency output for flow rate



RS485 interface

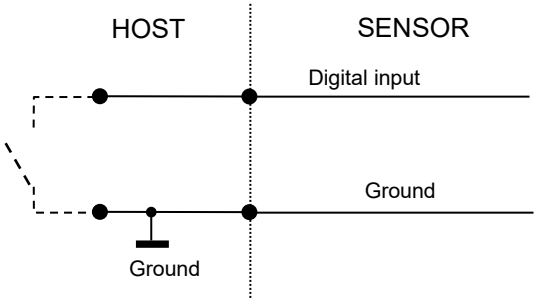
Half-duplex operation / 115.200 baud / 8 data bit / no parity / 1 stop bit / no handshaking

⚠ **NOTE:** Description of serial protocol upon request.



Recommended electrical connection of the RS485 interface.

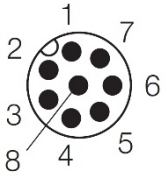
⚠ **CAUTION!** If the interface is not used the two pins A & B shall remain open.

RS485 Bus operation	The sensor supports bus operation with max. 12 devices. The default address is #01. ⚠ **NOTE:** The address can be changed with the help of the ABD Monitor. Permitted are addresses from #01 … #12. → Menu: Identification | RS485 address
Switching output	Freely configurable as PNP / NPN / Push-Pull, 0 … 30 V for applications: adapting batch process (dosing) or threshold switch of flow or slow pulses of volume (max.. 20 Hz) Maximum 100 mA
Digital input	Freely configurable: for example for zero point calibration of flow or start dosing processes Voltage resistant up to 30 V
	
Media temperature (depending on ambient temperature)	**Sensors CO.65/080PI V2.0 … CO.65/340PI V2.0**
	0 ... 90 °C @ 0 … 25 °C ambient temperature
	0 ... 60 °C @ 0 … 60 °C ambient temperature
	Sensors CO.65/500PI V2.0 | CO.65/630PI V2.0
	0 ... 60 °C
Storage temperature (all sensors)	-20 ... +70 °C
Degree of protection	IP65
Directives and standards	• EMC directive 2014/30/EU • RoHS: 2011/65/EU, exception: III 7cl/ IV 15 • Acoustic emission: IEC 61157
Maintenance	Maintenance-free

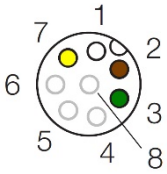
Scope of delivery	• SEMIFLOW CO.65/xxxPI V2.0 according to specification
Optional accessories	SEMIFLOW Monitor V2.0 for setting parameters and recording measurements consisting of • USB Data Converter, type 013 for the connection to computer • Plug-in power supply (12 VDC) • Sensor cable SEMIFLOW, 8 pole (Binder 720) | 8 wire, 10 m • USB cable, type A-B, length 2 m • CD with Software SONOFLOW Monitor and driver for Windows
Optional	• Sensor cable SEMIFLOW, 8 pole (Binder 720) | 4 wire, 10 m • Sensor cable SEMIFLOW, 8 pole (Binder 720) | 8 wire, 10 m • Calibration protocol

Electrical Connection

8-pin connector to 4-pole cable:



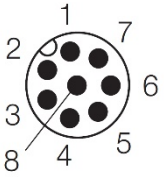
Male connector
(at the sensor)



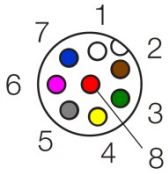
Female connector
(at the cable)

Connecting cable	Pin	Connection	Color*
Assignment	1	Ground	White
	2	Operating voltage +12 ... 30 VDC	Brown
	3	Current output (0/4 … 20 mA)	Green
	4	RS485 B	
	5	RS485 A	
	6	Frequency output 0 … 20 kHz	
	7	Switching output: PNP / NPN / Push-Pull	Yellow
	8		
	Shield	If available, should be connected on side of machine	

8-pin connector to 8-pole cable:



Male connector
(at the sensor)

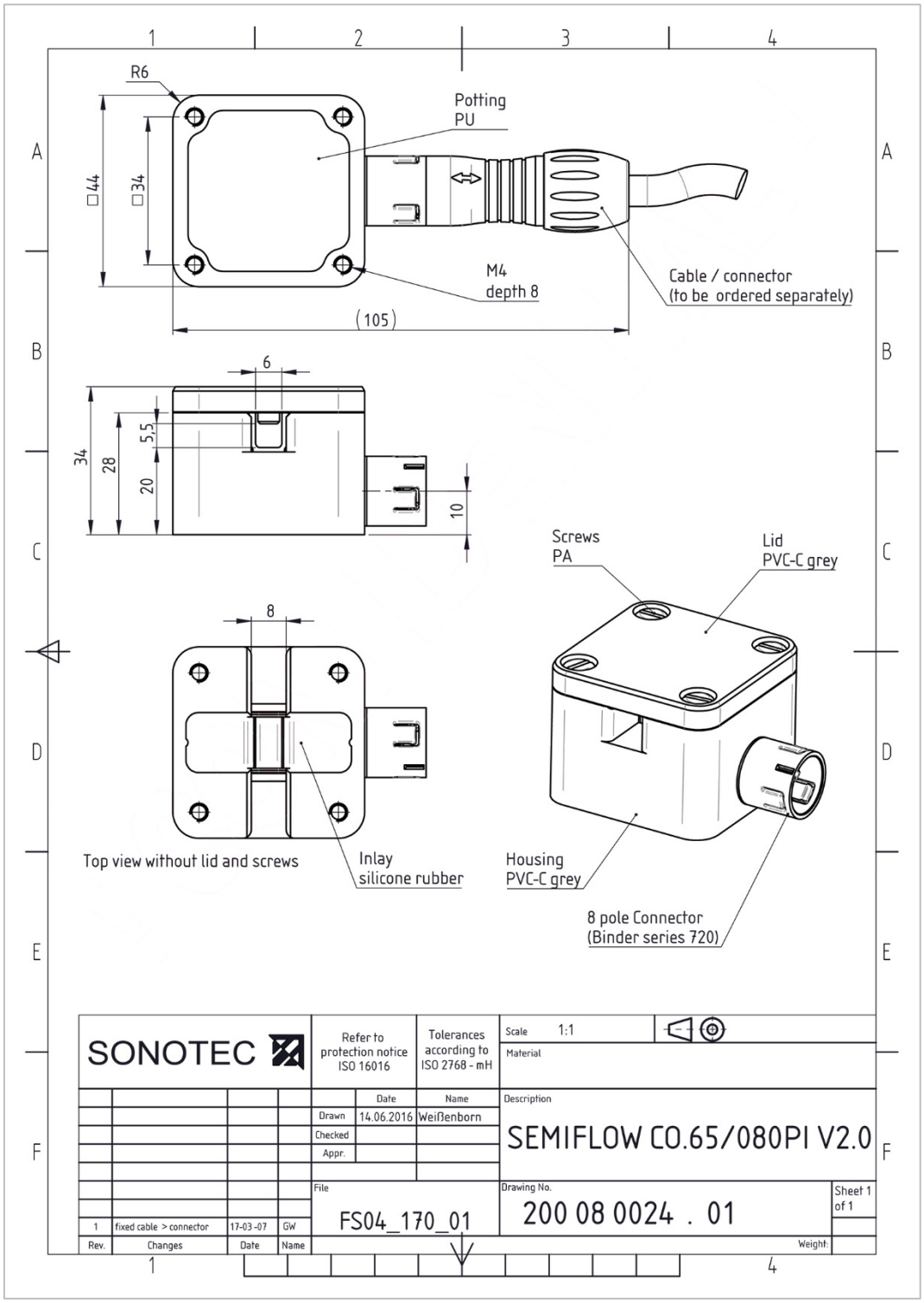


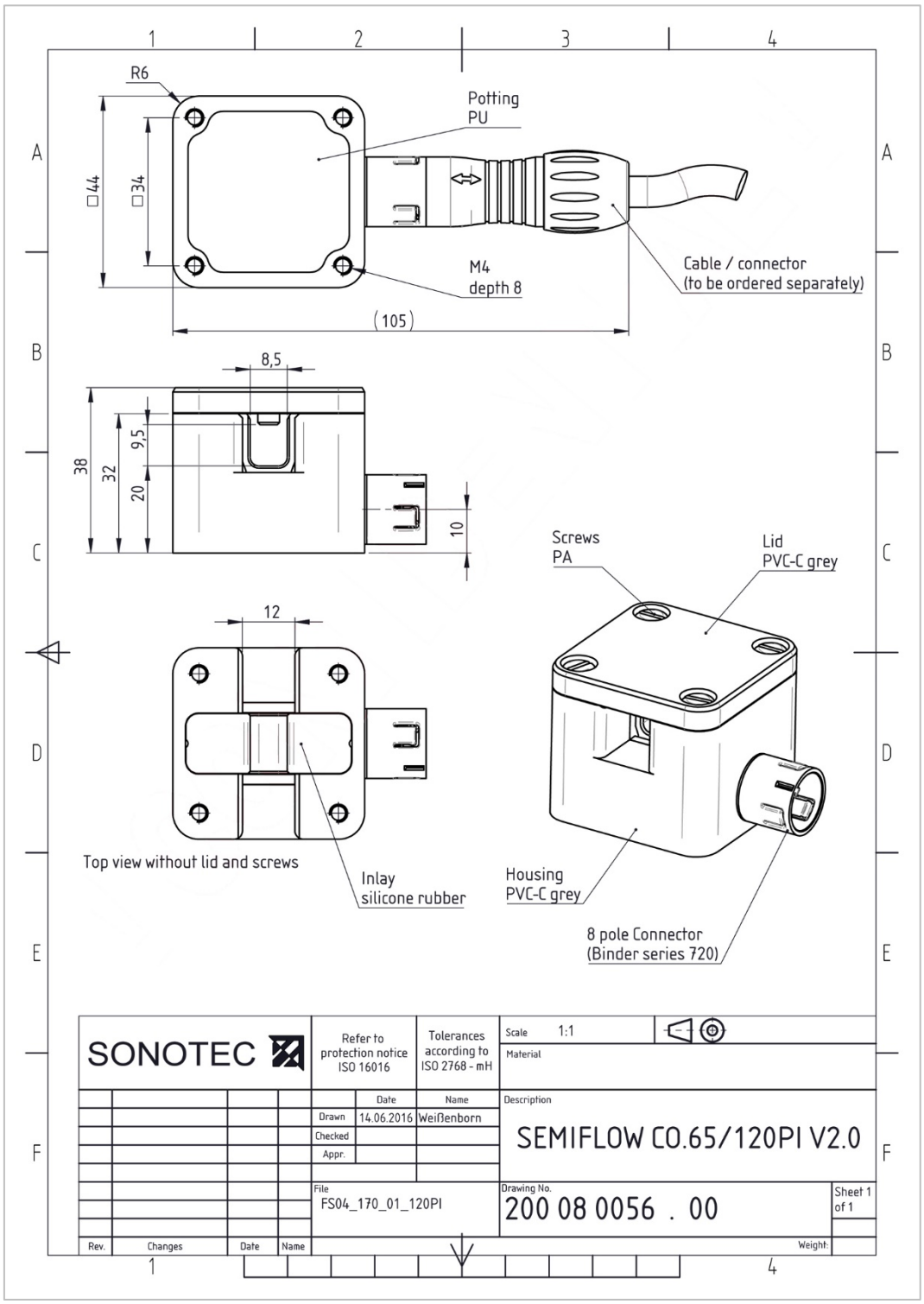
Female connector
(at the cable)

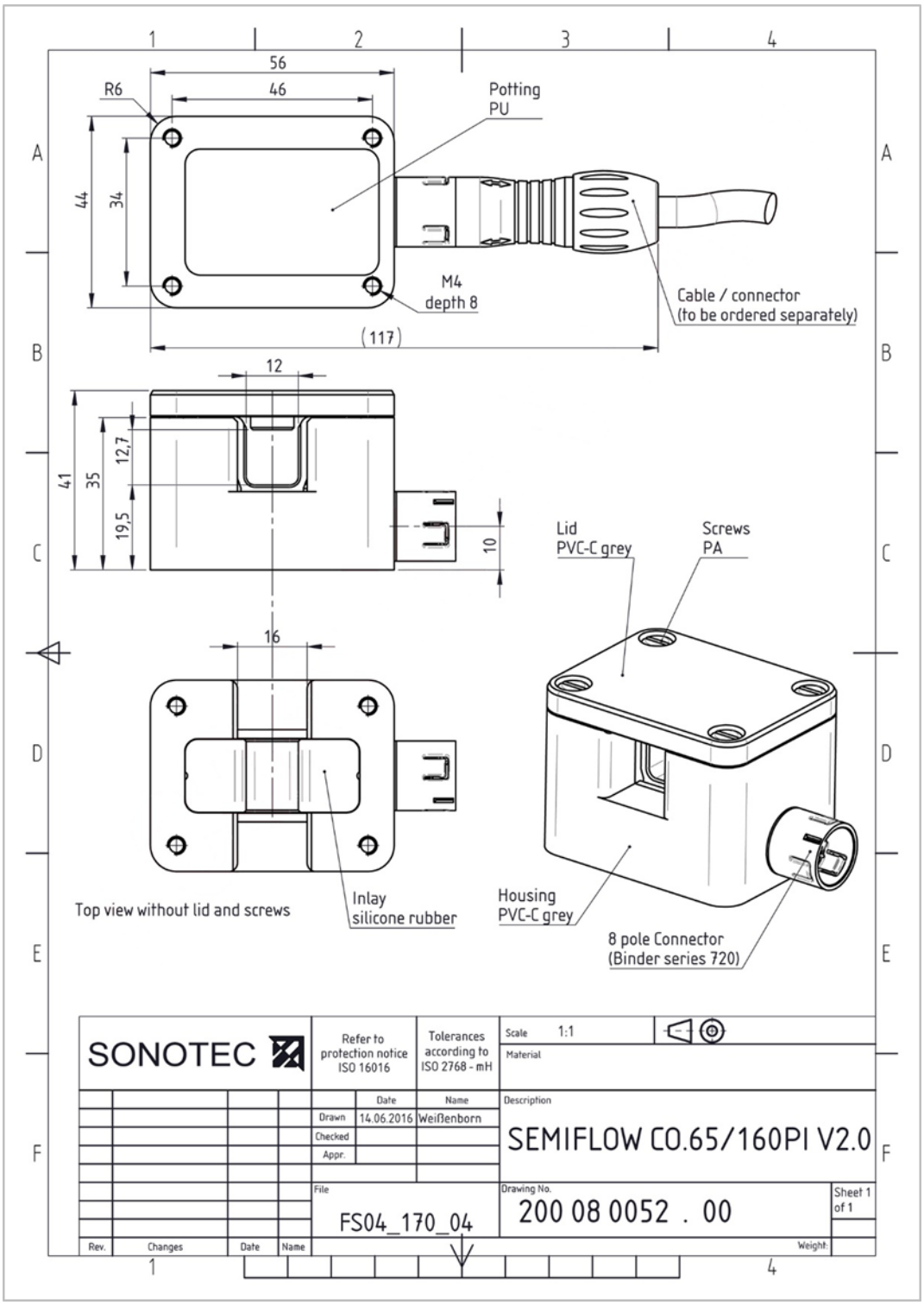
Connecting cable	Pin	Connection	Color*
Assignment	1	Ground	White
	2	Operating voltage +12 ... 30 VDC	Brown
	3	Current output (0/4 … 20 mA)	Green
	4	RS485 B	Yellow
	5	RS485 A	Grey
	6	Frequency output 0 … 20 kHz	Pink
	7	Switching output: PNP / NPN / Push-Pull	Blue
	8	Digital input	Red
	Shield	If available, should be connected on side of machine	

* of specified SONOTEC cable

Technical drawings




R6
Potting
PU
□44
□34
M4
depth 8
Cable / connector
(to be ordered separately)
(105)
8,5
38
32
9,5
20
10
12
Top view without lid and screws
Inlay
silicone rubber
Screws
PA
Lid
PVC-C grey
Housing
PVC-C grey
8 pole Connector
(Binder series 720)
SONOTEC
Refer to protection notice ISO 16016
Tolerances according to ISO 2768 - mH
Scale 1:1
Material
Description
SEMIFLOW CO.65/120PI V2.0
Drawn 14.06.2016 Weißenborn
Checked
Appr.
File
FS04_170_01_120PI
Drawing No.
200 08 0056 . 00
Sheet 1 of 1
Rev. Changes Date Name
Weight:


56
46
R6
Potting
PU
44
34
M4
depth 8
Cable / connector
(to be ordered separately)
(117)
12
41
35
12,7
19,5
10
Lid
PVC-C grey
Screws
PA
16
Top view without lid and screws
Inlay
silicone rubber
Housing
PVC-C grey
8 pole Connector
(Binder series 720)
SONOTEC
Refer to protection notice ISO 16016
Tolerances according to ISO 2768 - mH
Scale 1:1
Material
Description
SEMIFLOW CO.65/160PI V2.0
Drawn 14.06.2016 Weißenborn
Checked
Appr.
File
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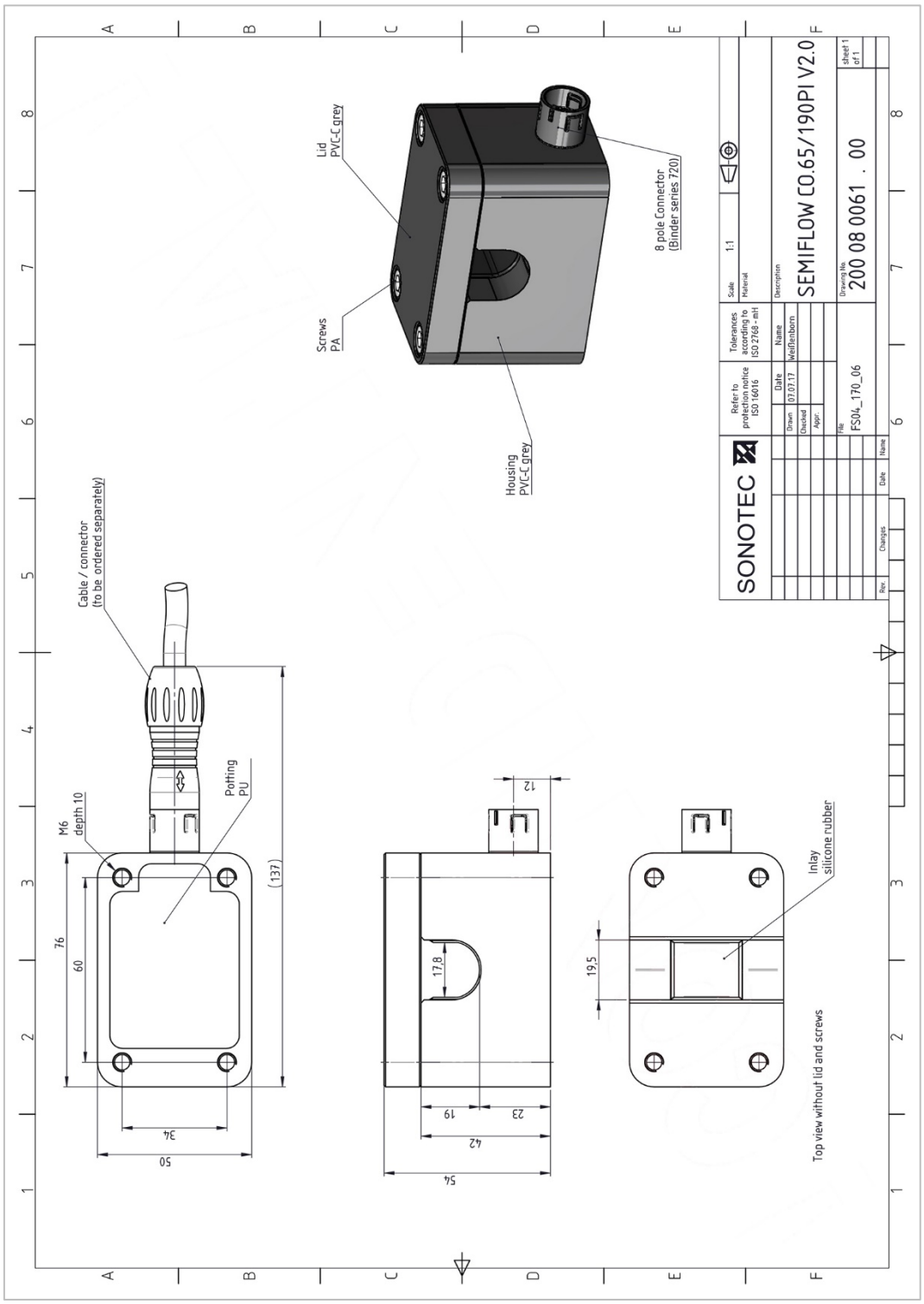
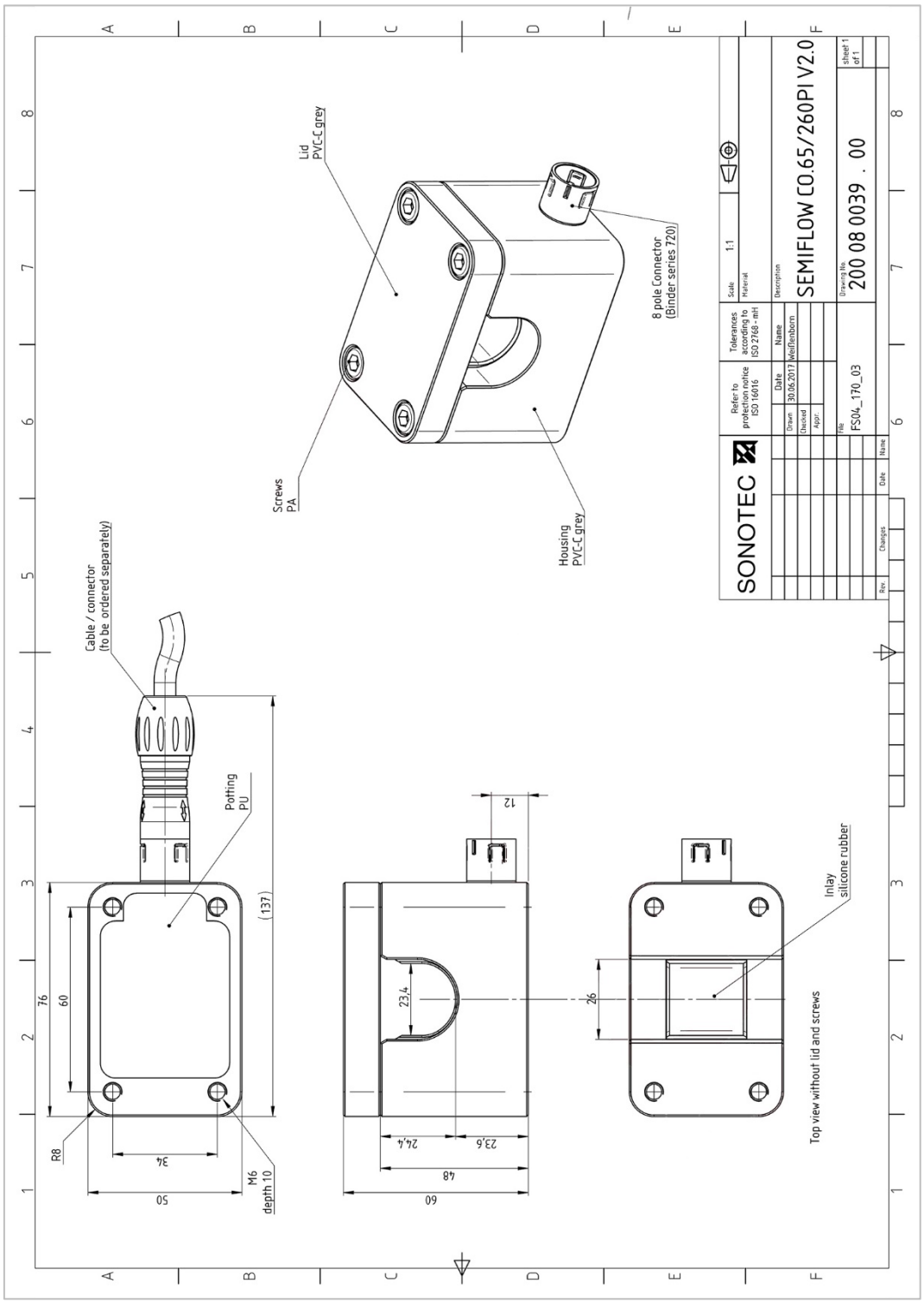
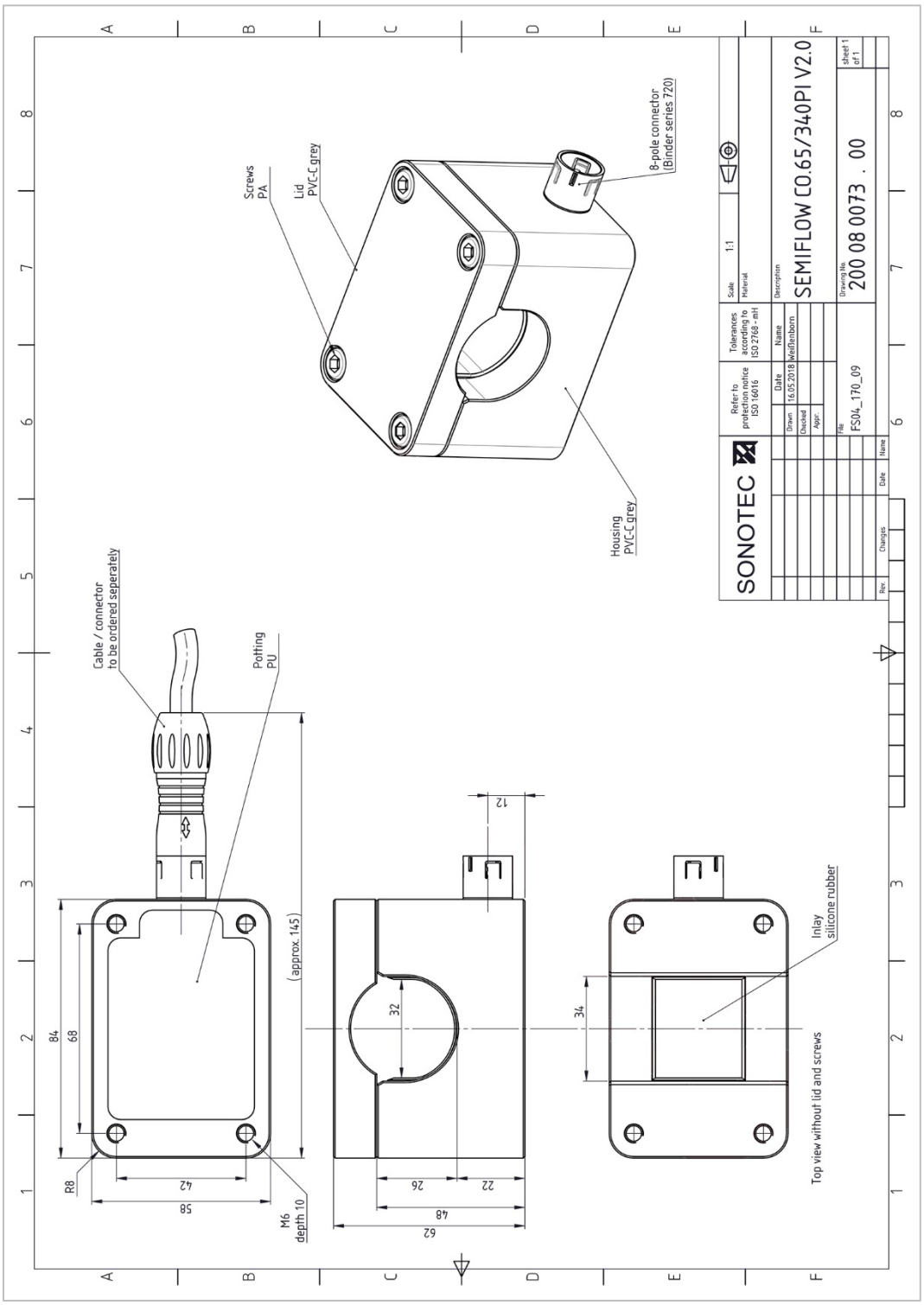
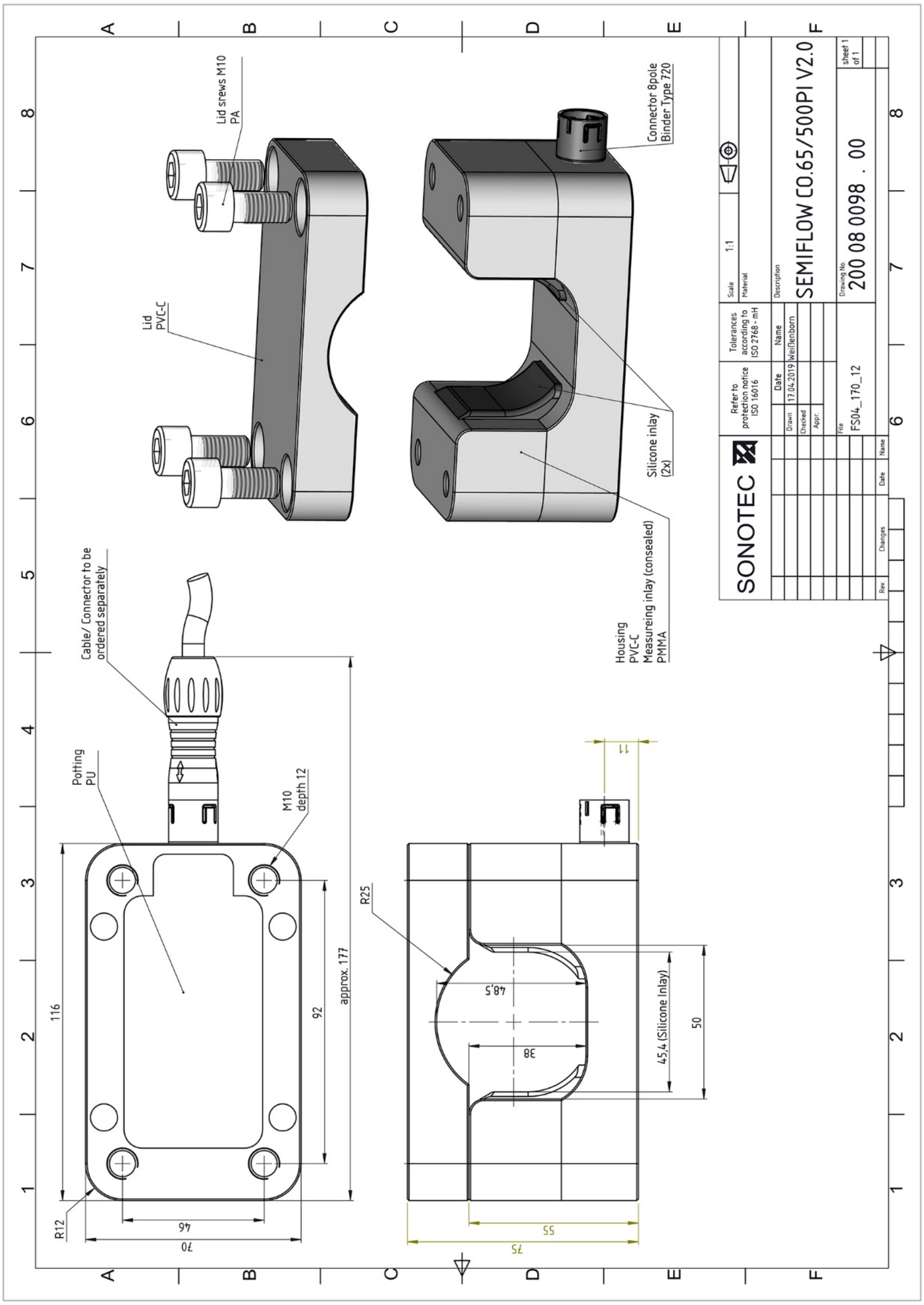
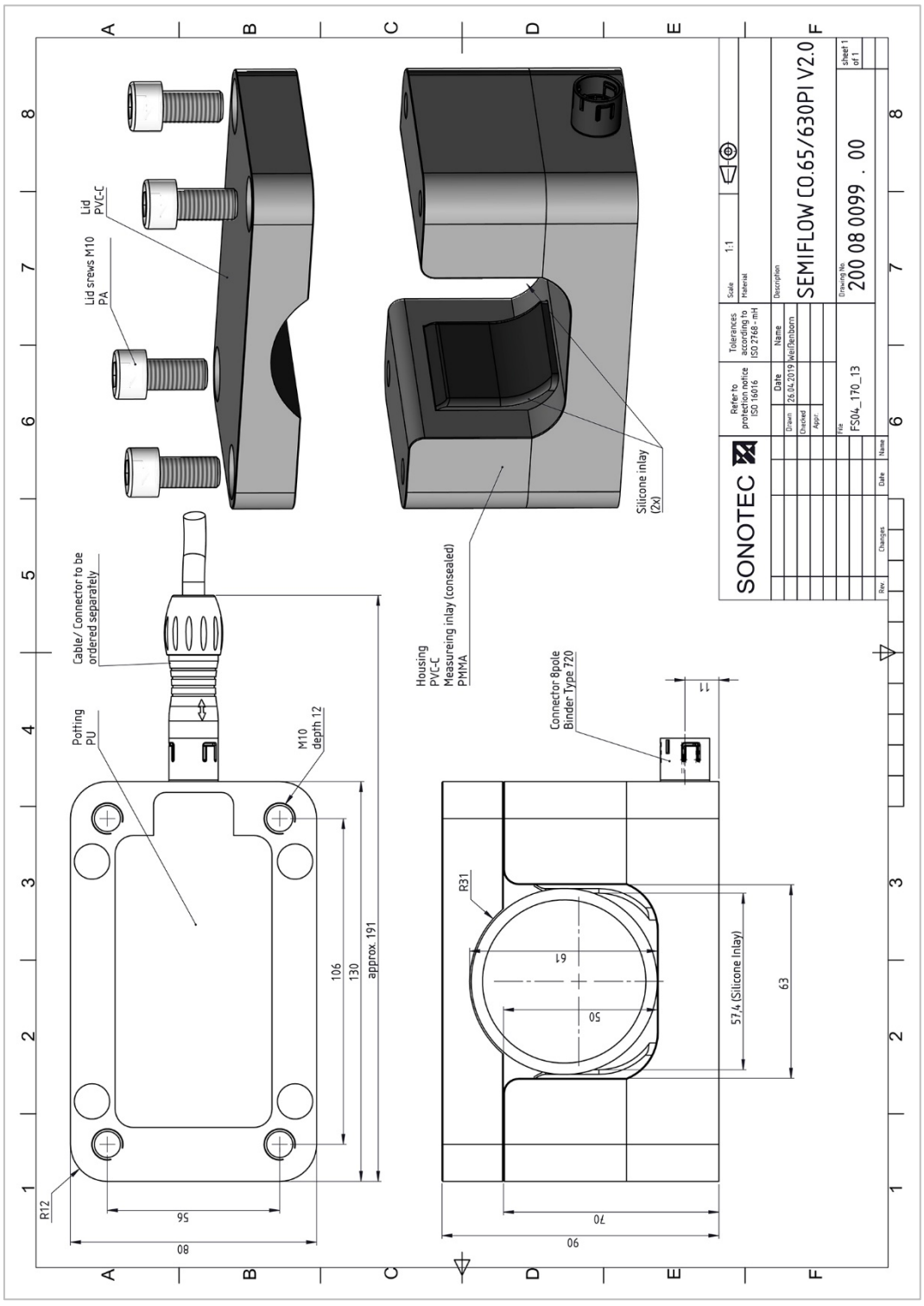
Drawing No.
200 08 0052 . 00
Sheet 1 of 1
Rev. Changes Date Name
Weight:


Lid
PVC-C grey
Screws
PA
8 pole Connector
(Binder series 720)
Housing
PVC-C grey
Cable / connector
(to be ordered separately)
Potting
PU
M6
depth 10
76
60
34
50
(137)
12
17.8
19
23
42
54
19.5
Inlay
silicone rubber
Top view without lid and screws
SONOTEC
SEMIFLOW CO.65/190PI V2.0
200 08 0061 . 00
FS04_170_06
Scale 1:1
Material
Tolerances according to ISO 2768 - mH
Refer to protection notice ISO 16016
Drawn 07.07.17
Weißenborn
sheet 1 of 1


Lid
PVC-C grey
8 pole Connector
(Binder series 720)
Screws
PA
Housing
PVC-C grey
Cable / connector
(to be ordered separately)
Potting
PU
(137)
76
60
R8
34
50
M6
depth 10
12
23,4
48
60
23,6
24,4
26
Inlay
silicone rubber
Top view without lid and screws
SONOTEC
Refer to protection notice ISO 16016
Tolerances according to ISO 2768 - mK
Scale 1:1
Material
Description
SEMIFLOW CO.65/260PI V2.0
Drawn 30.06.2017 Meißenborn
Checked
Appr.
File FS04_170_03
Drawing No. 200 08 0039 . 00
sheet 1 of 1
Rev. Changes Date Name


Screws PA
Lid PVC-C grey
8-pole connector (Binder series 720)
Housing PVC-C grey
Cable / connector to be ordered seperately
Potting PU
(approx. 145)
84
68
R8
42
58
M6 depth 10
12
32
26
22
48
62
34
Inlay silicone rubber
Top view without lid and screws
SONOTEC
SEMIFLOW CO.65/340PI V2.0
200 08 0073 . 00
FS04_170_09
16.05.2018
Weißenborn


Lid srews M10
PA
Lid
PVC-C
Connector 8pole
Binder Type 720
Silicone inlay
(2x)
Housing
PVC-C
Measureing inlay (consealed)
PMMA
Cable/ Connector to be
ordered separately
Potting
PU
M10
depth 12
approx. 177
116
92
R12
46
70
R25
48,5
38
45,4 (Silicone Inlay)
50
55
75
11
SONOTEC
Refer to protection notice ISO 16016
Tolerances according to ISO 2768 - mH
Scale 1:1
Material
Description
SEMIFLOW CO.65/500PI V2.0
Drawn 17.04.2019 Weißenborn
Checked
Appr.
File FS04_170_12
Drawing No. 200 08 0098 . 00
Sheet 1 of 1
Rev.
Changes
Date
Name



Drawings are not to scale. Information is subject to change without notice!

HEADQUARTERS GERMANY

SONOTEC GmbH
Nauendorfer Str. 2
06112 Halle (Saale)
Germany

Tel.: +49 (0)345 / 133 17- 0
sales_eu@sonotec.de
www.sonotec.eu

AMERICAS

SONOTEC US Inc.
190 Blydenburgh Rd.
Suite 8, 2nd Floor
Islandia, New York 11749, USA

Phone: +1 631 / 415 4758
sales@sonotecusa.com
www.sonotecusa.com